



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2372-1

Job Sheet 192423



Part No: D2372-1

Job Qty: 10 pcs

Part Name: Cam Lever



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/25/19

Job Tracking No:

Due Date: 4/5/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D2372 REV B IPP REV:A 12.02.07 new issue DD verf:JLM IPP REV:B 18.06.13 ADDED ***inspect condition of threads*** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	4/5/19	4/5/19	0.00	0.00	Purchasing - 1		MAR 29 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	4/5/19	4/5/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 29 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S167763



Part: D2372-1

Job No: 192423

Serial No/Batch: S167763

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/29/19

Plex 3/25/19 8:54 AM dart.lavoie.chanta

				Packaging 2 - 28 - B4B		
				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
120	QC 6	10 pcs	4/5/19	0.00 0.00	QC 6 - 9	DAS APR 01 2019 40 9 9-89 9-89
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	10 pcs	4/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS 28 9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	10 pcs	4/5/19	0.00 0.00	QC 21 - SA - 21	DAS 21 APR 02 2019 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	

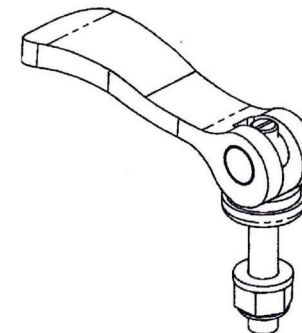
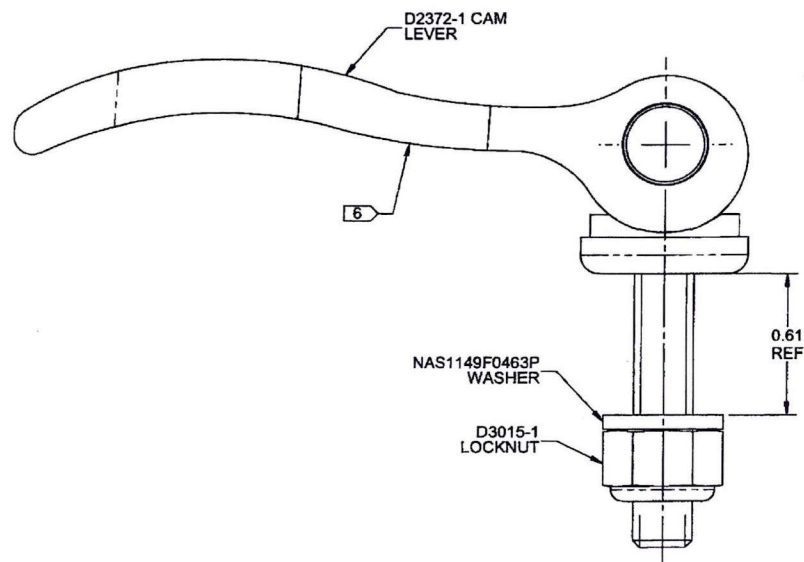
Part Op **100** - (Purchasing) Issue P/O: _____ Possible Supplier: Essentra Supplier part#: KCL-208 C OF C is required
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs)
120 - QC6- All purchased or subcontracted products) ****Inspect condition of threads****
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
KCL-208	Cam Lever D2372-1	10 pcs (1 ea)	100-Purchasing	SIG7762
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KCL-208	10	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/25/19 8:54 AM dart.lavoie.chantal

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE

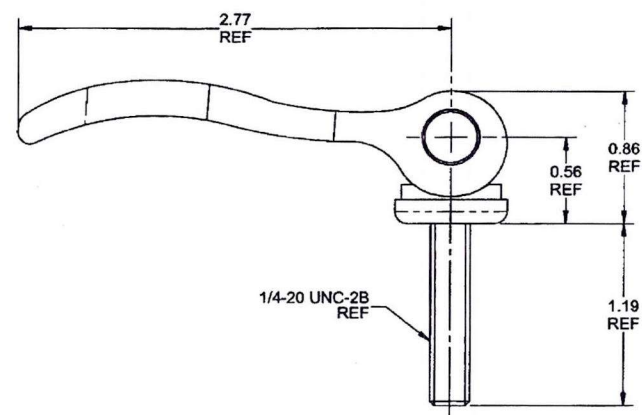
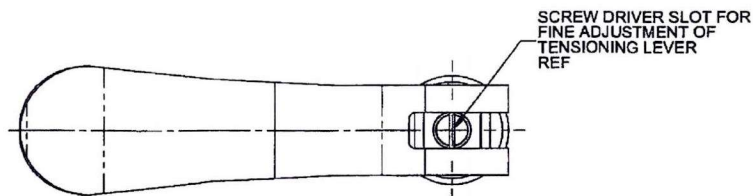
RELEASED
2012-02-06
JW

NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "MORCO" AND "25-5129-01". REF: PART12-159.	MB	12.01.31
A	NEW ISSUE	BW	95.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE	NTS
DATE	12.01.31	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED)	KCL-208	HANDLE: ALUMINUM CAM WASHER: NYLON	0.10 lbs
		McMASTER-CARR (ALTERNATE)	5720K52	THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

RELEASED
2012-02-06

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE	NTS
DATE	12.01.31	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042973



Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042973

PO Date: 3/25/19

Due Date: 3/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: *order online*

EMAILED
MAR 25 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		PNT-11		T-Pin	Firmed	-	3/29/19	4 Ea	0 Ea	4 Ea	\$5.93/Ea	\$23.72
2		S-1050		Spring, Ø0.3 OD Ø0.028 Wire X 1	Firmed	-	3/29/19	10 Ea	0 Ea	10 Ea	\$1.1361/Ea	\$11.36
3		CBL-460		Loop Sleeve	Firmed	-	3/29/19	200 pcs	0 pcs	200 pcs	\$0.3382/pcs	\$67.64
4		BLRS-010		Quick Release Pin (1/4" X 1")	Firmed	-	3/29/19	10 pcs	0 pcs	10 pcs	\$32.1604/pcs	\$321.60
5	192423	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	3/29/19	10 pcs	0 pcs	10 pcs	\$33.03/pcs	\$330.30
Grand Total:												\$754.63

DAS
40
9-89

CL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042973



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/25/19 9:01 AM dart.lavoie.chantal



1269 E Mount Garfield Road, Suite E
Norton Shores, MI 49441
Phone: 800-253-0421
Fax: 800-438-1145
www.Essentraindustrialsupply.com

DELIVERY NOTE#:



P68413802884656

CUSTOMER PO#



PO042973

Bill To: Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

Ship To: DART AEROSPACE LTD
CHANTAL LAVOIE
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA



Load Number: 319889

CUSTOMER NO		ORDER #	Terms	SHIPPED VIA	SHIP DATE	
422854		2884656	PPA	UPC2 Intra Canadian Standard	03/25/19	
ORD LN	Item Description	Original Quantity	Quantity Shipped	Backorder Quantity	UM	
2	S-1050 .300 X .028 X 1.00 SPRING COMPRESSION Country Of Origin: US	10.000	10.000		EA	
3	KCL-208 2.77 SS ADJ CAM LEVER 1/4-20 X 1.18 STUD CAM LEVER Country Of Origin: DE	10.000	10.000		EA	
4	CBL-460 Z.P.COPPER LOOP SLEEVE FOR 1/16" CABLE LOOP SLEEVE Country Of Origin: US	200.000	200.000		EA	
5	BLRS-010A 1/4 X 1 SS BL PIN R-HANDLE Country Of Origin: US #2.please ship this order Fed ex overnight on acct	10.000	10.000		EA	

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture.

All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Susan Christopher

Quality Manager